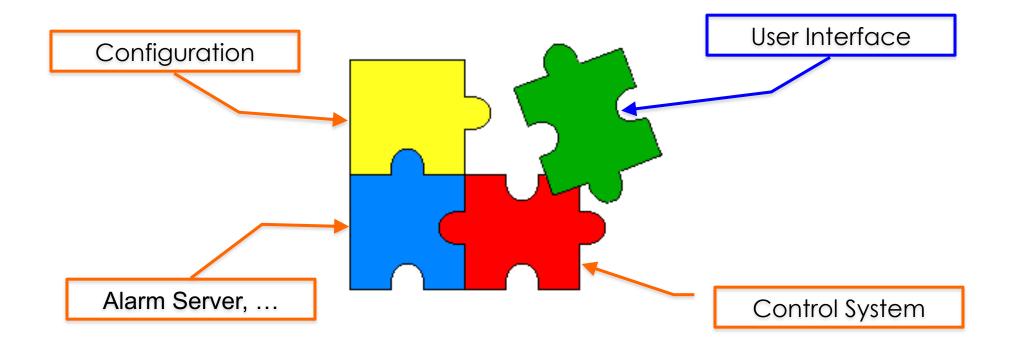


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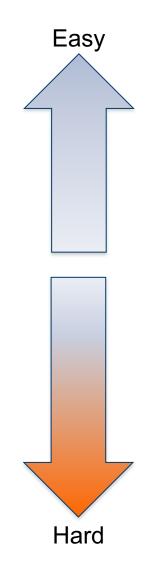


Alarm System Components

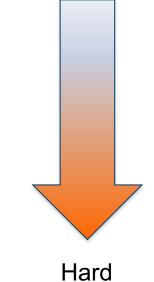


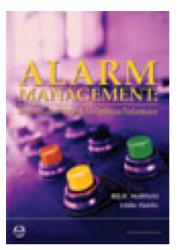
Levels Of Complexity

- Use the Alarm System
 - Control Room operator
- Configure the Alarm System
 - Certain operators, IOC engineers
- Alarm System Setup
 - CSS maintainer for site
- Coming up with a good configuration
 - Everybody



Creating a good Alarm Configuration





B. Hollifield, E. Habibi, "Alarm Management: Seven Effective Methods for Optimum Performance", ISA, 2007

Alarm Philosophy

Goal:

Help operators take correct actions

- Alarms with guidance, related displays
- Manageable alarm rate (<150/day)
- Operators will respond to every alarm (corollary to manageable rate)

What's a valid alarm?

- DOES IT REQUIRE IMMEDIATE OPERATOR
 <u>ACTION?</u>
 - What action? Alarm guidance!
 - Not "make elog entry", "tell next shift", ...
 - Consequence of not reacting?
 - How much time to react?

How are alarms added?

- Alarm triggers: PVs on IOCs
 - But more than just setting HIGH, HIHI, HSV, HHSV
 - HYST is good idea
 - Dynamic limits, enable based on machine state,...

<u>Requires thought, communication,</u> <u>documentation</u>

- Added to alarm server with
 - Guidance: How to respond
 - Related screen: Reason for alarm (limits, ...), link to screens mentioned in guidance
 - Link to rationalization info (wiki)

Example: Elevated Temp/Press/Res.Err./...

- Immediate action required?
 - Do something to prevent interlock trip
- Impact, Consequence?
 - Beam off: Reset & OK, 5 minutes?
 - Cryo cold box trip: Off for a day?
- Time to respond?
 - 10 minutes to prevent interlock?

- MINOR? MAJOR?
- Guidance: "Open Valve 47 a bit, ..."
- Related Displays: Screen that shows Temp, Valve, ...

Avoid Multiple Alarm Levels

- Analog PVs for Temp/Press/Res.Err./...:
 - Easy to set LOLO, LOW, HIGH, HIHI
- Consider:
 - Do they require significantly different operator actions?
 - Will there be a lot of time after the HIGH to react before a follow-up HIHI alarm?
- In most cases, HIGH & HIHI only double the alarm traffic
 - Set only HSV to generate single, early alarm
 - Adding HHSV alarm assuming that the first one is ignored only worsens the problem

Bad Example: Old SNS 'MEBT' Alarms

 Each amplifier trip: ≥ 3 ~identical alarms, no guidance

Alan Justice for IOC

 Rethought w/ subsystem engineer, IOC programmer and operators: 1 better alarm

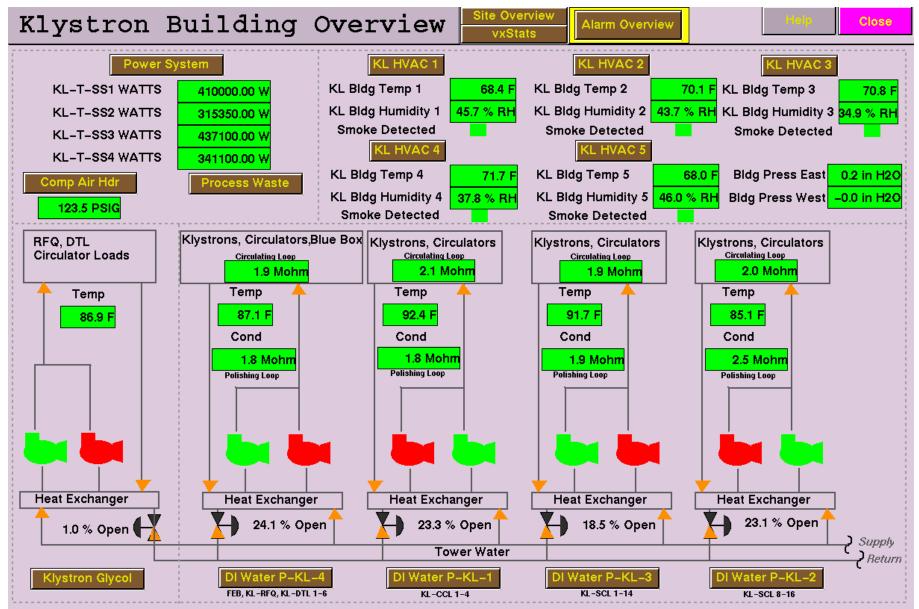
	ky9 Preferences	Search	Titles Text
	AlarmHandling/ HPRF_PA_Alarm		
FrontPage	FrontPage » AlarmHandling/RFQVacAlarm » AlarmHandling » A RecentChanges FindPage HelpContents LogOut HPRF PA Al		F_PA_Alarm
	Comments Info Add Link Attachments More Actions:	*	
		.,	
Aları	m PV: MEBT_RF:Bnch*:V_P	lt_PA	
Purpo	se of Alarm		
	MEBT high power RF amplifier problem: Plate voltage drop RF to cavity.	ped, so amplifier won't be	able to provide
Opera	tor Guidance		
 Turr At th Cha Turr Ran 	fy that the plate voltage is indeed off. 1 OFF the plate voltage through EPICS. te amplifier, observe the fuses to determine which phase/ph inge all three fuses according to procedure. 1 on plate voltage. n up RF power slowly. r two fuse changes, call for RF support.	ases blew.	
Failur	e Consequence		_
Minor Cor fuses are	nsequence: Beam will be off while MEBT is off, but recovery replaced.	is usually quick as soon a	as for example the
Opera	tor Response Time Available		
	er operators respond, the sooner beam is back up. Since thi ey're called, the better.	s might require calling RF	personnel, the
Conta	cts		
Mark Mide	dendorf, Mike Clemmer for MEBT RF,		A

#	Date	Туре	Name Severity	TEXT
1	2009-03-16 13:46:20.255	talk	MAJOR	MAJOR alarm: MEBBIT two power amplifier trip
2	2009-03-16 13:46:19.962	talk	MINOR	MINOR alarm: MEBBIT two power amplifier trip
3	2009-03-16 13:45:56.241	talk	MAJOR	MAJOR alarm: S C L 18 modulator in standby
4	2009-03-16 13:45:25.963	talk	MAJOR	MAJOR alarm: MEBBIT two power amplifier trip
5	2009-03-16 13:45:25.891	talk	MINOR	MINOR alarm: MEBBIT two power amplifier trip
6	2009-03-16 13:45:25.884	talk	MAJOR	MAJOR alarm: MEBBIT two power amplifier trip
7	2009-03-16 13:23:09.202	talk	MINOR M	MINOR alarm: DTL 3 RCCS CV one valve open limit is exceeded

MEBT_RF:Bnch02:V_Plt_PA	MEBBIT two power amplifier trip
MEBT_RF:Bnch02:V_Fil_PA	MEBBIT two power amplifier trip
MEBT_RF:Bnch02:I_Plt_PA	MEBBIT two power amplifier trip

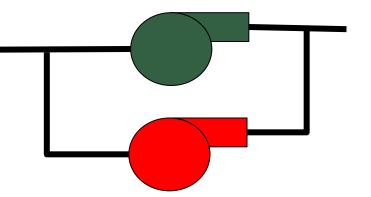
PV Name:	MEBT_RF:Bnch02:V_Plt_PA					
Record Type:	ai		IOC Name: Boot File:	fe-ctl-ioc2 nebt/R2-2-1/db/rfq-mebt.d		
Boot Date:	2009-1-23.10.40	. 6. 0				
Field	DBD Type	Value in File		Live Value		
VAL						
LINR	DBF_MENU	LINEAR		LINEAR		
HSV	DBF_MENU	MINOR		MINOR		
HHSV	DBF_MENU	MAJOR		MAJOR		
MDEL	DBF_DOUBLE	0.005		0.00		
INP	DBF_INLINK	@0xe 1 3 6		@0xe 1 3 6		
EGU	DBF_STRING	kV		kV		
LOLO	DBF_DOUBLE	6.5		5.00		
LSV	DBF_MENU	MINOR		MINOR		
PREC	DBF_SHORT	2		2		
LOPR	DBF_DOUBLE	0.0		0.00		
DESC	DBF_STRING	PA Plate V		PA Plate V		
SCAN	DBF_MENU	I/O Intr		I/O Intr		
DTYP	DBF_DEVICE	Group3 C		Group3 C		
HOPR	DBF_DOUBLE	10.0		10.00		
EGUL	DBF_DOUBLE	-10.75		-10.75		
LOW	DBF_DOUBLE	6.8		5.20		
LLSV	DBF_MENU	MAJOR		MAJOR		
EGUF	DBF_DOUBLE	10.75		10.75		
HIHI	DBF_DOUBLE	7.5		7.50		
HIGH	DBF_DOUBLE	7.2		7.20		

Alarms for Redundant Pumps



Alarm Generation: Redundant Pumps the wrong way

- Control System
 - Pump1 on/off status
 - Pump2 on/off status



- Simple Config setting: Pump Off => Alarm:
 - It's normal for the 'backup' to be off
 - Both running is usually bad as well
 - Except during tests or switchover
 - During maintenance, both can be off

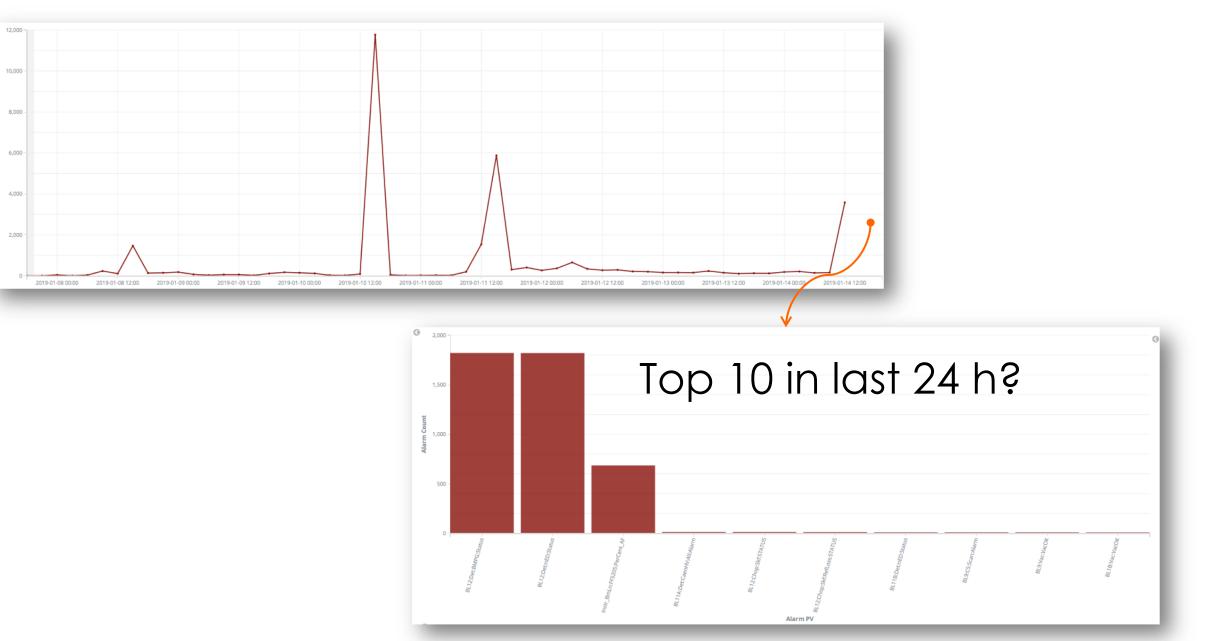
Redundant Pumps

- Control System
 - Pump1 on/off status
 - Pump2 on/off status
 - Number of running pumps
 - Configurable number of desired pumps

- Alarm System: Running == Desired?
 - ... with delay to handle tests, switchover
- Same applies to devices that are only needed on-demand

Required Pumps:

Review: How Many alarms in last week?



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Summary

- Easy to use
 - Check alarms in Table, Tree, Panel
 - Fix it: Read Guidance, use Display Links
 - ✓ Acknowledge
- Configuration
 - Can be changed online
 - Operators can update guidance or add better display links
- Alarm System Setup
 - Somewhat Involved, but only once
- Coming up with a good configuration
 - Hard

